

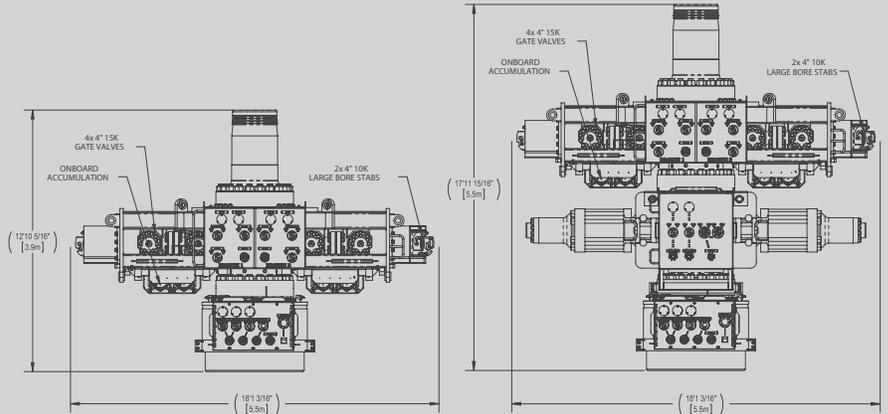


RELIEF WELL INJECTION SPOOL

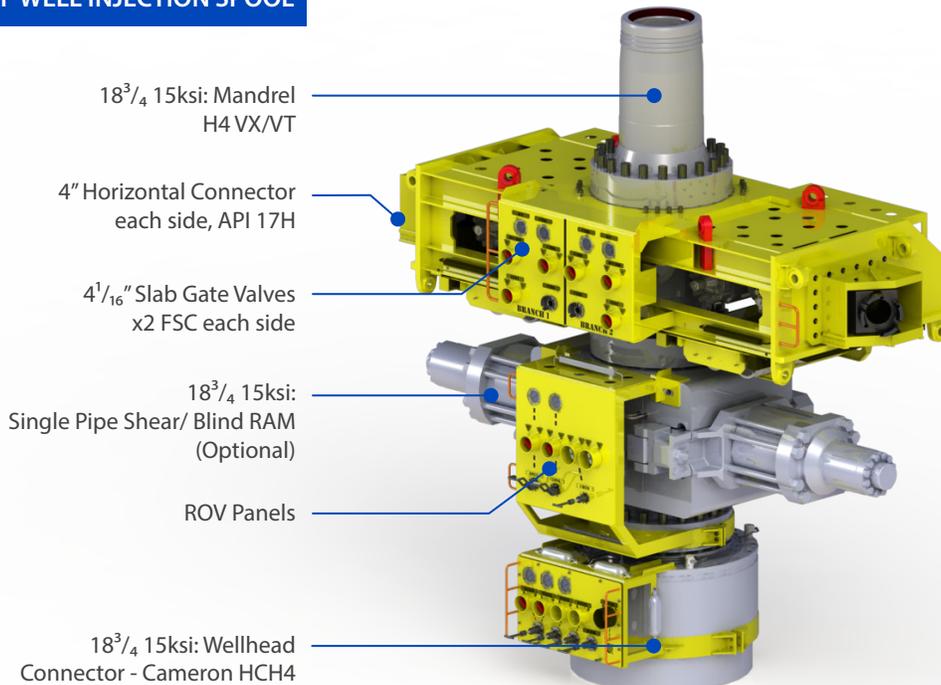


Key Facts

- Rated to 10,000 FSW & 15,000 psi
- Designed to API Specifications
- I3P design verified
- Valve based design
- Erosion resistant and high flow capacity
- Air Freightable and Rapid Deployable
- Configurable with or without a RAM
- Manufactured by Trendsetter Engineering



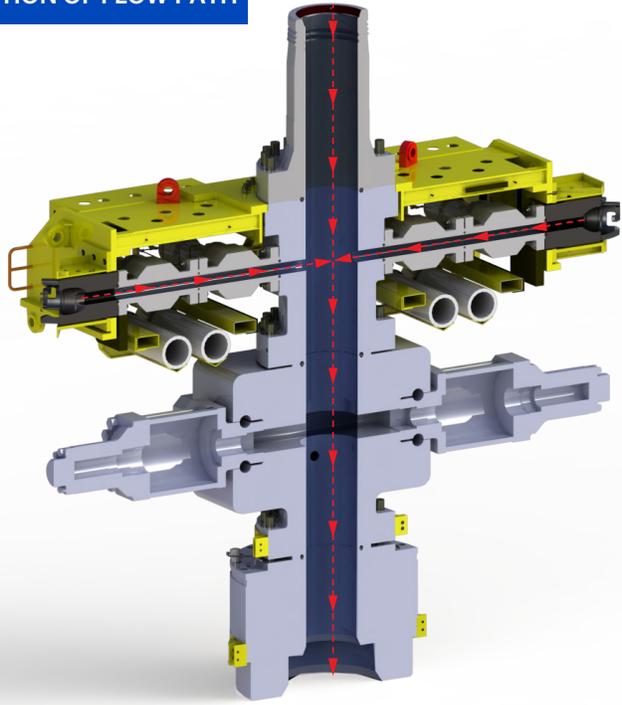
RELIEF WELL INJECTION SPOOL



KEY FEATURES

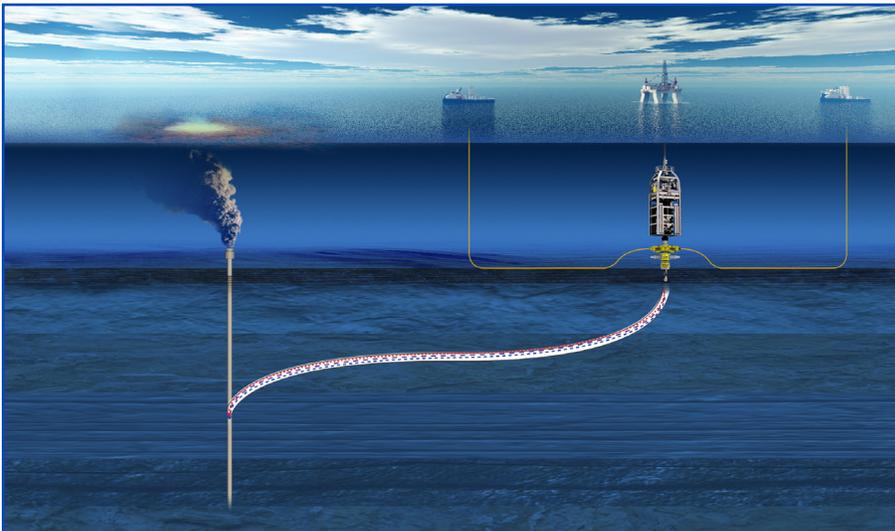
- ✓ Device developed to ensure single relief well contingency for offshore blowouts
- ✓ Gives operators permission to drill wells in challenging/sensitive areas
- ✓ Offers cost savings on well and field development projects
- ✓ Mounted on top of the Relief Well Wellhead
- ✓ Sits between the wellhead and the BOP and has the same bore as the BOP (18 3/4")
- ✓ Includes two valve inlets for high rate pumping
- ✓ Permits significantly more flow capacity
- ✓ Requires no modifications to existing rig systems
- ✓ Does not interfere with primary well control equipment
- ✓ Includes additional well isolation barrier (Optional Lower Pipe Shear RAM)
- ✓ Operated from surface (RIG) and ROV

CROSS SECTION OF FLOW PATH



WEIGHT (AIR): 135,000 LBS APPROX.
62,250 KG APPROX. W/ RAM

WEIGHT (AIR): 70,000 LBS APPROX.
31,750 KG APPROX. W/O RAM



add energy

Well kill flow modelling by:

Add Energy Group AS
Well Control & Blowout Support

NORWAY
Visiting address:
Strandveien 33, N-1366 Lysaker
P.O. Box 26,
N-1324 Lysaker, Norway
tel +47 66 98 32 90

USA
19500 State Highway 249
Suite 380
Houston, TX 77070
Tel +1 832 604 7326

www.addenergygroup.com



Manufactured by:

Trendsetter Engineering
Leader in Contemporary Subsea Solutions

USA
Visiting address:
10430 Rodgers Road
Houston, Texas 77070
tel +1 281-465-8858

www.trendsetterengineering.com

SPECIFICATION

Relief Well Injection Spool

| | |
|--|------------------------------------|
| Design Life | 1/20 yrs ^{*1} |
| Design Life (pumping) | 6 hours ^{*2} |
| Exposure Time | 24 hours ^{*3} |
| (seal exposure to corrosive kill mud) | |
| Water Depth rating | 10,000 ft |
| Design Pressure – System | 10,000 psig |
| Design Pressure – Wellhead connector, BOP, | 15,000 psig |
| Chemical Injection lines, Inlet Diverter, | |
| Bore Isolation Valves, Upper Mandrel | |
| Design Pressure – 4" Horizontal Connectors | 10,000 psig (minimum) |
| Rated Working Pressure – Wellhead Connector Function Lines | 3,000 psig |
| Rated Working Pressure – Isolation Valve Hydraulic Functions | 3,000 psig |
| Control Fluid Cleanliness Level | SAE AS-4059 Class 10B-F |
| Rated Working Pressure – BOP Function Lines | 5,000 psig |
| Operating Temperature Rating (Structures) | -20°C to 60°C [-4°F to 140°F] |
| Operating Temperature Rating (Flowline Equipment) | -4°C to 60°C [25°F to 140°F] |
| Storage Temperature (Equipment and Structures) | -20 °C to 60°C [-4 °F to 140°F] |
| System Hydraulic Fluid | Pelagic 100 |
| Product Specification Level – | PSL 3 |
| Flowline Valves & Vertical Connectors | |
| Material Trim per API 6A | DD minimum |
| NACE MR0175 Compliant | Yes |
| | (inside of isolation barriers) |

*1) The RWIS is designed for a minimum of 20 years shelf life. Cathodic protection is designed for a minimum of 1 year installed subsea.

*2) The pumping design life sets the parameters for allowable erosion rates during the pumping life of the RWIS.

*3) The exposure time is the minimum design life of any elastomeric seals exposed to kill mud.